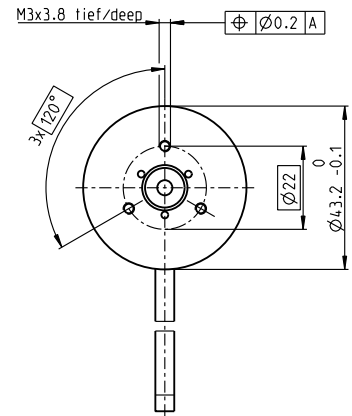
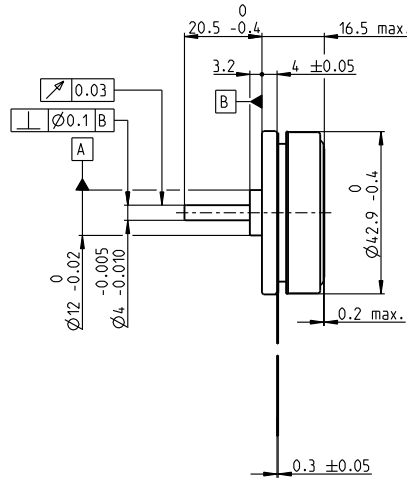
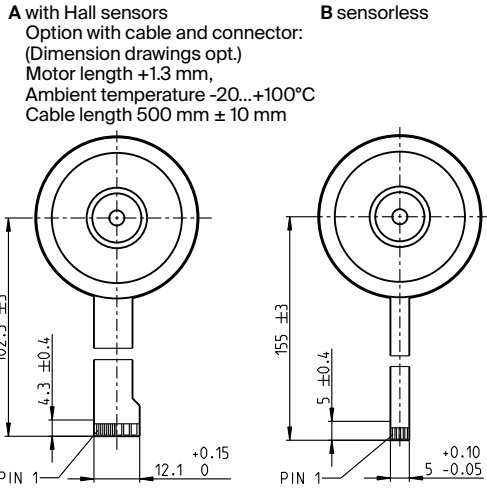


EC 45 flat $\varnothing 42.9$ mm, brushless, 30 Watt

EC flat



M 1:2

- Stock program
- Standard program
- Special program (on request)

Part Numbers

A with Hall sensors
Option with Cable and Connector
B sensorless

200142	339281	339282
668555	668556	668557
200189	339283	339284

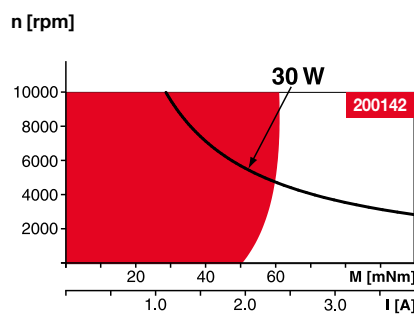
Motor Data

Values at nominal voltage							
1 Nominal voltage	V	12	12	24	24	36	36
2 No load speed	rpm	4370	4350	4360	4380	4750	4760
3 No load current	mA	163	163	81.4	73	61.6	55.3
4 Nominal speed	rpm	2940	2800	2940	2900	3290	3270
5 Nominal torque (max. continuous torque)	mNm	55	54.7	54.8	55.2	66	66.6
6 Nominal current (max. continuous current)	A	2.02	2.02	1.01	1.01	0.847	0.849
7 Stall torque ¹	mNm	255	219	253	243	380	369
8 Stall current	A	10	8.58	4.97	4.77	5.38	5.22
9 Max. efficiency	%	76	75	76	77	80	81
Characteristics							
10 Terminal resistance phase to phase	Ω	1.2	1.4	4.83	5.03	6.69	6.89
11 Terminal inductance phase to phase	mH	0.56	0.56	2.24	2.24	4.29	4.29
12 Torque constant	mNm/A	25.5	25.5	51	51	70.6	70.6
13 Speed constant	rpm/V	374	374	187	187	135	135
14 Speed/torque gradient	rpm/mNm	17.6	20.5	17.7	18.5	12.8	13.2
15 Mechanical time constant	ms	17.1	19.9	17.2	17.9	12.4	12.8
16 Rotor inertia	gcm ²	92.5	92.5	92.5	92.5	92.5	92.5

Specifications

- Thermal data**
- 17 Thermal resistance housing-ambient 6.69 K/W
 - 18 Thermal resistance winding-housing 3.92 K/W
 - 19 Thermal time constant winding 11.4 s
 - 20 Thermal time constant motor 295 s
 - 21 Ambient temperature -40...+100°C
 - 22 Max. winding temperature +125°C
- Mechanical data (preloaded ball bearings)**
- 23 Max. speed 10000 rpm
 - 24 Axial play at axial load < 5.0 N 0 mm
 - > 5.0 N typ. 0.14 mm
 - 25 Radial play preloaded 4.8 N
 - 26 Max. axial load (dynamic) 53 N
 - 27 Max. force for press fits (static) (static, shaft supported) 1000 N
 - 28 Max. radial load, 5 mm from flange 18 N

Operating Range



Comments

- Continuous operation**
In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.
= Thermal limit.
- Short term operation**
The motor may be briefly overloaded (recurring).
- Assigned power rating**

Other specifications

- 29 Number of pole pairs 8
- 30 Number of phases 3
- 31 Weight of motor 75 g

Values listed in the table are nominal.

Connection	with Hall sensors	sensorless
Pin 1	V _{Hall} 4.5...18 VDC	Motor winding 1
Pin 2	Hall sensor 3*	Motor winding 2
Pin 3	Hall sensor 1*	Motor winding 3
Pin 4	Hall sensor 2*	neutral point
Pin 5	GND	
Pin 6	Motor winding 3	
Pin 7	Motor winding 2	
Pin 8	Motor winding 1	

*Internal pull-up (7...13 k Ω) on V_{Hall}

Wiring diagram for Hall sensors see p. 49

Adapter	Part number	Part number
see p. 514	220300	220310
Connector	Part number	Part number
TE	1-84953-1	84953-4
Molex	52207-1133	52207-0433

Pin for design with Hall sensors:
FPC, 11-pol, Pitch 1.0 mm, top contact style

¹Calculation does not include saturation effect (p. 61/168)

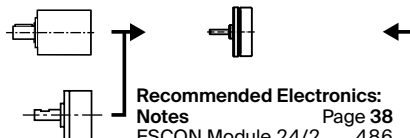
maxon Modular System

Planetary Gearhead

$\varnothing 42$ mm
3 - 15 Nm
Page 398

Spur Gearhead

$\varnothing 45$ mm
0.5 - 2.0 Nm
Page 400



Recommended Electronics:

Notes	Page 38
ESCON Module 24/2	486
ESCON 36/3 EC	487
ESCON Mod. 50/4 EC-S	487
ESCON Module 50/5	487
ESCON 50/5	489
DEC Module 24/2	491
DEC Module 50/5	491
EPOS4 Micro 24/5	495
EPOS4 Mod./Comp. 24/1.5	496
EPOS4 Mod./Comp. 50/5	496
EPOS4 Comp. 24/5 3-axes	497
EPOS4 50/5	501
EPOS2 P 24/5	504

Details on catalog page 38

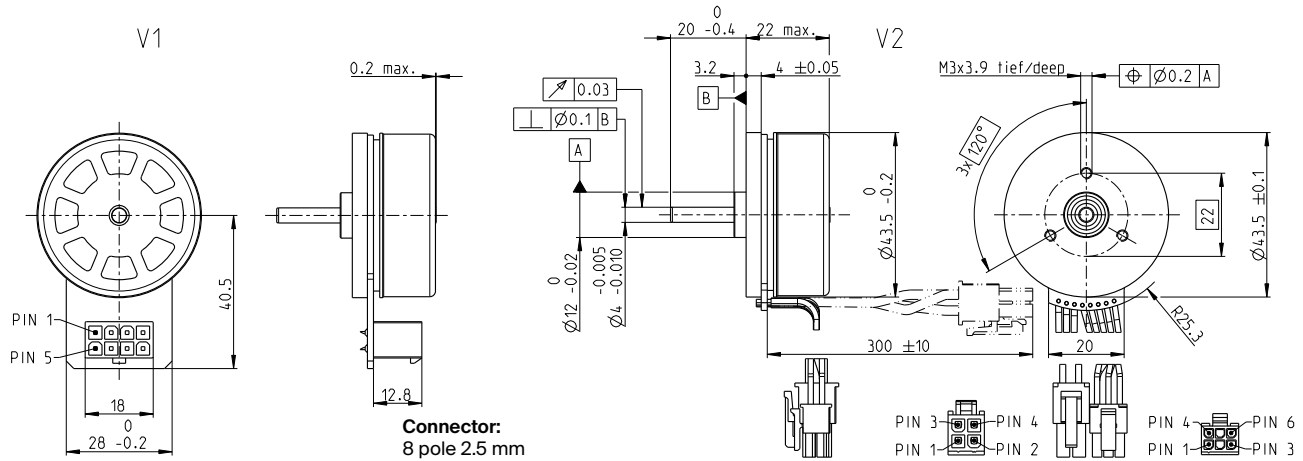
for motor type A:
Encoder MILE
256 - 2048 CPT,
2 channels
Page 446

EC 45 flat $\varnothing 43.5$ mm, brushless, 60 Watt

Open Motor

NEW

EC flat



M 1:2

- Stock program
- Standard program
- Special program (on request)

Part Numbers

	591476	591477	591478	591479
V1 with Hall sensors	591476	591477	591478	591479
V2 with Hall sensors and cables	608131	608132	608133	608134

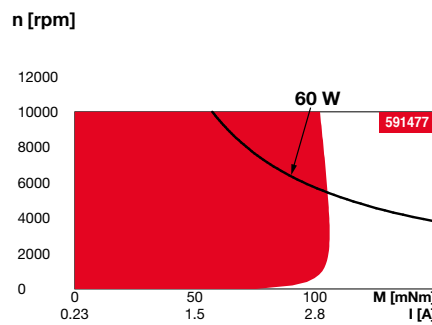
Motor Data

Values at nominal voltage		18	24	36	48
1 Nominal voltage	V	18	24	36	48
2 No load speed	rpm	5740	6250	6060	5740
3 No load current	mA	277	238	151	104
4 Nominal speed	rpm	4510	4970	4810	4530
5 Nominal torque (max. continuous torque)	mNm	134	110	109	122
6 Nominal current (max. continuous current)	A	4.29	2.97	1.91	1.48
7 Stall torque ¹	mNm	1190	918	895	1040
8 Stall current	A	40	26	16	13
9 Max. efficiency	%	84.4	82	81.9	83.4
Characteristics					
10 Terminal resistance phase to phase	Ω	0.447	0.942	2.240	3.610
11 Terminal inductance phase to phase	mH	0.243	0.363	0.868	1.730
12 Torque constant	mNm/A	29.5	36	55.7	78.6
13 Speed constant	rpm/V	324	265	171	121
14 Speed/torque gradient	rpm/mNm	4.910	6.920	6.890	5.580
15 Mechanical time constant	ms	6.940	9.790	9.750	7.890
16 Rotor inertia	gcm ²	135	135	135	135

Specifications

- Thermal data**
- 17 Thermal resistance housing-ambient 0.268 K/W
 - 18 Thermal resistance winding-housing 7.05 K/W
 - 19 Thermal time constant winding 26.7 s
 - 20 Thermal time constant motor 13.4 s
 - 21 Ambient temperature -40...+100°C
 - 22 Max. winding temperature +125°C
- Mechanical data (preloaded ball bearings)**
- 23 Max. speed 10000 rpm
 - 24 Axial play at axial load < 8.0 N 0 mm
 - > 8.0 N 0.14 mm
 - 25 Radial play preloaded 72 N
 - 26 Max. axial load (dynamic) 53 N
 - 27 Max. force for press fits (static) (static, shaft supported) 1000 N
 - 28 Max. radial load, 5 mm from flange 14.5 N
- Other specifications**
- 29 Number of pole pairs 8
 - 30 Number of phases 3
 - 31 Weight of motor 113.1 g

Operating Range



Comments

- Continuous operation**
In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.
= Thermal limit.
- Short term operation**
The motor may be briefly overloaded (recurring).
- Assigned power rating**

- Values listed in the table are nominal.
- Connection V1**
- | | | |
|-------|--------------------------------|--------------------------------|
| Pin 1 | Hall sensor 1* | V2 (sensors, AWG 24) |
| Pin 2 | Hall sensor 2* | Hall sensor 1* |
| Pin 3 | V _{Hall} 3.5...24 VDC | Hall sensor 2* |
| Pin 4 | Motor winding 3 | Hall sensor 3* |
| Pin 5 | Hall sensor 3* | GND |
| Pin 6 | GND | V _{Hall} 3.5...24 VDC |
| Pin 7 | Motor winding 1 | N.C. |
| Pin 8 | Motor winding 2 | |
- V2 (motor, AWG 22)**
- | | |
|-------|-----------------|
| Pin 1 | Motor winding 1 |
| Pin 2 | Motor winding 2 |
| Pin 3 | Motor winding 3 |
| Pin 4 | N.C. |
- *Internal pull-up (7...13 k Ω) on V_{Hall}
Wiring diagram for Hall sensors see p. 49
- Connection cable for V1**
- | | |
|-----------------------|---------------|
| Universal, L = 500 mm | 339380 |
| to EPOS, L = 500 mm | 354045 |
- V2**
- 21 Ambient temperature -20...+100°C
 - ¹Calculation does not include saturation effect (p. 61/168)

maxon Modular System

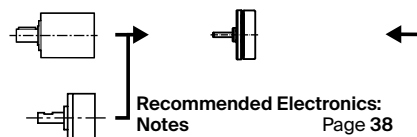
Details on catalog page 38

Planetary Gearhead

- $\varnothing 42$ mm
- 3 - 15 Nm
- Page 398

Spur Gearhead

- $\varnothing 45$ mm
- 0.5 - 2.0 Nm
- Page 400



Recommended Electronics:

Notes	Page 38
ESCON Module 24/2	486
ESCON 36/3 EC	487
ESCON Module 50/5	487
ESCON 50/5	489
DEC Module 24/2	491
DEC Module 50/5	491
EPOS4 Micro 24/5	495
EPOS4 Mod./Comp. 50/5	496
EPOS4 Comp. 24/5 3-axes	497
EPOS4 50/5	501
EPOS2 P 24/5	504

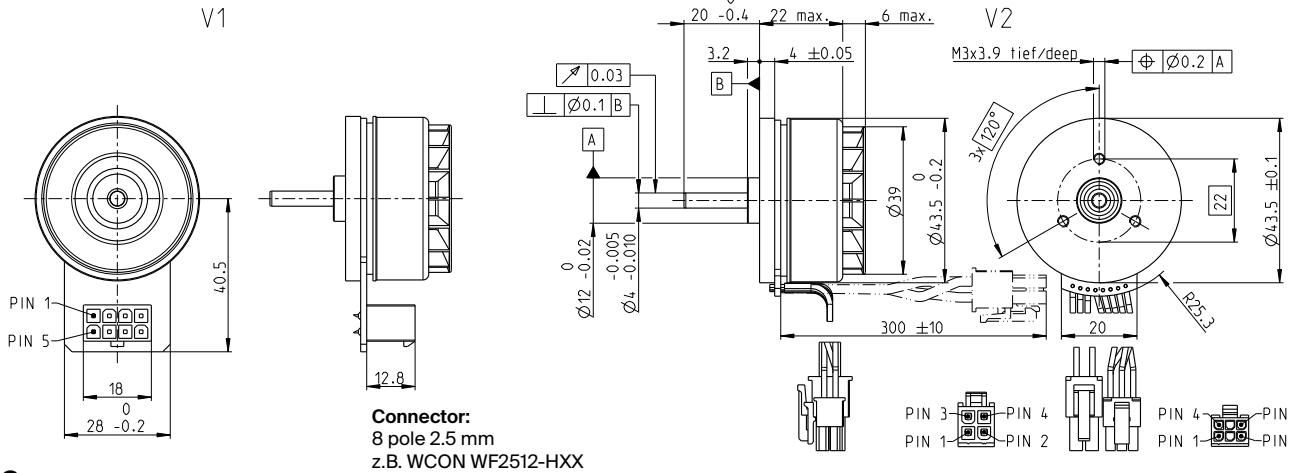
Encoder MILE
256 - 2048 CPT,
2 channels
Page 446

EC 45 flat $\varnothing 43.5$ mm, brushless, 90 Watt

Ventilated

NEW

EC flat



M 1:2

- Stock program
- Standard program
- Special program (on request)

Part Numbers

	608135	608136	608137	608138
V1 with Hall sensors				
V2 with Hall sensors and cables	608139	608140	608141	608142

Motor Data					
Values at nominal voltage					
1 Nominal voltage	V	18	24	36	48
2 No load speed	rpm	5740	6250	6060	5740
3 No load current	mA	281	242	154	105
4 Nominal speed	rpm	4280	4700	4560	4300
5 Nominal torque (max. continuous torque)	mNm	164	136	135	149
6 Nominal current (max. continuous current)	A	5.08	3.57	2.29	1.76
7 Stall torque ¹	mNm	1190	918	895	1040
8 Stall current	A	40	26	16	13
9 Max. efficiency	%	84.3	81.9	81.8	83.3
Characteristics					
10 Terminal resistance phase to phase	Ω	0.447	0.942	2.240	3.610
11 Terminal inductance phase to phase	mH	0.243	0.363	0.868	1.730
12 Torque constant	mNm/A	29.5	36	55.7	78.6
13 Speed constant	rpm/V	324	265	171	121
14 Speed/torque gradient	rpm/mNm	4.910	6.920	6.890	5.580
15 Mechanical time constant	ms	6.940	9.790	9.750	7.890
16 Rotor inertia	gcm ²	135	135	135	135

Specifications	Operating Range	Comments
Thermal data 17 Thermal resistance housing-ambient 0.23 K/W 18 Thermal resistance winding-housing 4.6 K/W 19 Thermal time constant winding 16 s 20 Thermal time constant motor 11.5 s 21 Ambient temperature -40...+100°C 22 Max. winding temperature +125°C Mechanical data (preloaded ball bearings) 23 Max. speed 10000 rpm 24 Axial play at axial load < 8.0 N 0 mm > 8.0 N 0.14 mm 25 Radial play preloaded 26 Max. axial load (dynamic) 7.2 N 27 Max. force for press fits (static) (static, shaft supported) 53 N 1000 N 28 Max. radial load, 5 mm from flange 14.5 N	n [rpm] 	<ul style="list-style-type: none"> Continuous operation In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient. = Thermal limit. Short term operation The motor may be briefly overloaded (recurring). Assigned power rating

29 Number of pole pairs 8
 30 Number of phases 3
 31 Weight of motor 115.1 g

Values listed in the table are nominal.

Connection V1

Pin 1	Hall sensor 1*	V2 (sensors, AWG 24)
Pin 2	Hall sensor 2*	Hall sensor 1*
Pin 3	V _{Hall} 3.5...24 VDC	Hall sensor 2*
Pin 4	Motor winding 3	Hall sensor 3*
Pin 5	Hall sensor 3*	GND
Pin 6	GND	V _{Hall} 3.5...24 VDC
Pin 7	Motor winding 1	N.C.
Pin 8	Motor winding 2	

Connection V2

Pin 1	Motor winding 1
Pin 2	Motor winding 2
Pin 3	Motor winding 3
Pin 4	N.C.

*Internal pull-up (7...13 k Ω) on V_{Hall}
 Wiring diagram for Hall sensors see p. 49

Connection cable for V1

Universal, L = 500 mm	339380
to EPOS, L = 500 mm	354045

V2

21 Ambient temperature	-20...+100°C
------------------------	--------------

¹Calculation does not include saturation effect (p. 61/168)

maxon Modular System Details on catalog page 38

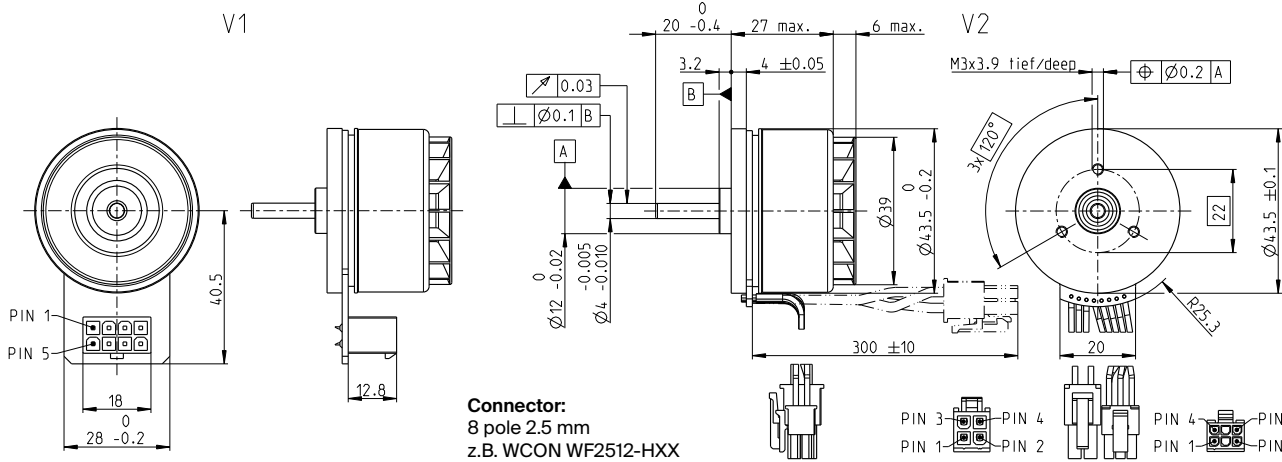
Planetary Gearhead $\varnothing 42$ mm 3 - 15 Nm Page 398 Spur Gearhead $\varnothing 45$ mm 0.5 - 2.0 Nm Page 400		Encoder MILE 256 - 2048 CPT, 2 channels Page 446
Recommended Electronics: Notes Page 38 ESCON Module 50/5 487 ESCON Module 50/8 (HE) 488 ESCON 50/5 489 DEC Module 50/5 491 EPOS4 Mod./Comp. 50/5 496 EPOS4 Mod./Comp. 50/8 497 EPOS4 Mod./Comp. 50/15 497 EPOS4 50/5 501 EPOS2 P 24/5 504		

EC 45 flat $\varnothing 43.5$ mm, brushless, 120 Watt

Ventilated

NEW

EC flat



M 1:2

- Stock program
- Standard program
- Special program (on request)

Part Numbers

V1 with Hall sensors	608148	608149	608150	608151
V2 with Hall sensors and cables	608152	608153	608154	608155

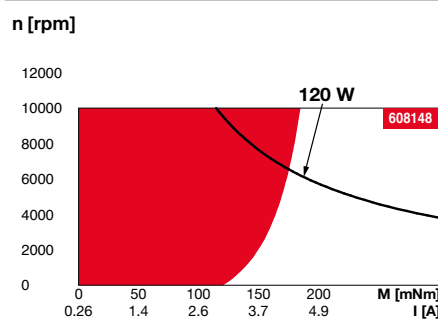
Motor Data (provisional)

Values at nominal voltage		24	36	48	60
1 Nominal voltage	V	24	36	48	60
2 No load speed	rpm	5600	5930	5580	3720
3 No load current	mA	277	204	138	58.2
4 Nominal speed	rpm	4520	4820	4510	2900
5 Nominal torque (max. continuous torque)	mNm	174	147	146	169
6 Nominal current (max. continuous current)	A	4.13	2.53	1.78	1.06
7 Stall torque ¹	mNm	1690	1320	1260	1240
8 Stall current	A	42	23	16	8
9 Max. efficiency	%	84.7	82.5	82.4	84.1
Characteristics					
10 Terminal resistance phase to phase	Ω	0.573	1.560	3.070	7.370
11 Terminal inductance phase to phase	mH	0.301	0.601	1.210	4.270
12 Torque constant	mNm / A	40.4	57	80.8	152
13 Speed constant	rpm / V	236	167	118	62.8
14 Speed / torque gradient	rpm / mNm	3.350	4.580	4.490	3.040
15 Mechanical time constant	ms	6.350	8.680	8.510	5.770
16 Rotor inertia	gcm ²	181	181	181	181

Specifications

- Thermal data**
- 17 Thermal resistance housing-ambient 1.94 K/W
 - 18 Thermal resistance winding-housing 3.86 K/W
 - 19 Thermal time constant winding 25.1 s
 - 20 Thermal time constant motor 97 s
 - 21 Ambient temperature -40...+100°C
 - 22 Max. winding temperature +125°C
- Mechanical data (preloaded ball bearings)**
- 23 Max. speed 10 000 rpm
 - 24 Axial play at axial load < 8.0 N 0 mm
 - > 8.0 N 0.14 mm
 - 25 Radial play preloaded
 - 26 Max. axial load (dynamic) 72 N
 - 27 Max. force for press fits (static) 53 N
 - (static, shaft supported) 1000 N
 - 28 Max. radial load, 5 mm from flange 15.1 N
- Other specifications**
- 29 Number of pole pairs 8
 - 30 Number of phases 3
 - 31 Weight of motor 149.1 g

Operating Range



Comments

- Continuous operation**
In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.
= Thermal limit.
- Short term operation**
The motor may be briefly overloaded (recurring).
- Assigned power rating**

- Values listed in the table are nominal.
- Connection V1**
- | | | |
|-------|--------------------------------|-------------------------------------|
| Pin 1 | Hall sensor 1* | V2 (sensors, AWG 24) Hall sensor 1* |
| Pin 2 | Hall sensor 2* | Hall sensor 2* |
| Pin 3 | V _{Hall} 3.5...24 VDC | Hall sensor 3* |
| Pin 4 | Motor winding 3 | GND |
| Pin 5 | Hall sensor 3* | V _{Hall} 3.5...24 VDC |
| Pin 6 | GND | N.C. |
| Pin 7 | Motor winding 1 | |
| Pin 8 | Motor winding 2 | |
- Connection V2**
- | | |
|-------|-----------------|
| Pin 1 | Motor winding 1 |
| Pin 2 | Motor winding 2 |
| Pin 3 | Motor winding 3 |
| Pin 4 | N.C. |
- *Internal pull-up (7 ... 13 k Ω) on V_{Hall}
- Wiring diagram for Hall sensors see p. 49
- Connection cable for V1**
- | | |
|-----------------------|---------------|
| Universal, L = 500 mm | 339380 |
| to EPOS, L = 500 mm | 354045 |
- V2**
- 21 Ambient temperature -20 ... +100°C
 - ¹Calculation does not include saturation effect (p. 61/168)

maxon Modular System

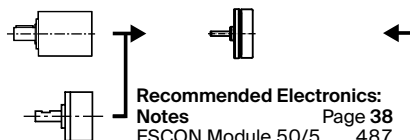
Details on catalog page 38

Planetary Gearhead

$\varnothing 42$ mm
3 - 15 Nm
Page 398

Spur Gearhead

$\varnothing 45$ mm
0.5 - 2.0 Nm
Page 400



Encoder MILE
256 - 2048 CPT,
2 channels
Page 446

Recommended Electronics:

Notes	Page 38
ESCON Module 50/5	487
ESCON Module 50/8 (HE)	488
ESCON 50/5	489
ESCON 70/10	489
DEC Module 50/5	491
EPOS4 Mod./Comp. 50/5	496
EPOS4 Mod./Comp. 50/8	497
EPOS4 50/5	501
EPOS2 P 24/5	504